USER'S MANUAL
Split Wall-Mounted Air Conditioner

MODEL  KFR-51GW/GX1a  KFR-70GW/GX1a
Foreword

Air conditioners are units that should have the professional technicians do the installation for you. This Instruction Manual is the universal-purpose version for the models of split wall-mounted air conditioners manufactured by our Co. The appearance of the units that you purchase might be slightly different from the ones described in the Manual, but it does not affect your proper operations and usage. Please read carefully the sections corresponding to the specific model you choose, and keep the Manual properly so as to facilitate your reference at later time.

Addition to the user manual:
The appliance is not intended for use by young children or infirm persons without supervision; Young children should be supervised to ensure that they do not play with the appliance.

When the ambient temperature is either below 7°C or above 43°C, don't operate the appliance, other air conditioning patterns are recommended.

In the situation of starting up, if it is detected that outdoor ambient temperature is lower <10°C, the unit will protect itself and become inoperable.

Contents

Instructions to users 1
The name of each part and its function 3
Operation and indication sections of remote controller 5
Use of remote controller 6
Features of heating operations 9
Methods of maintenance 10
Treatment at service call 11
We hope you will know the following when using the unit 12
Installation of electric components 13
Instructions to users

Please read the "Instruction Manual" carefully prior to the use of your air conditioner so as to ensure proper operations.

Instructions for Installation

- Make sure to have the professional after-sale service person of our company or the authorized dealers to install the units before you use.

1. The units are not to be installed at places where there might be leakage of combustible gases.

   In case that the leaked gas accumulates around the units, there might occur the accident of fire hazards.

   After the connecting of the wires between the indoor unit and the outdoor unit, check whether the connecting is loose or not by pulling the wire with a little force.

   The loose connecting might result in fire hazard.

   Make sure that the earth leakage-circuit breaker is installed.

   Awareness of the earth leakage-circuit breaker might lead to electric shock and some other hazards.

2. Make sure that the air conditioner is properly grounded.

   The grounding wire on the air conditioner should be tightly connected to the ground of the power source. Improper grounding might cause electric shocks or other hazards.

Instructions for Operation

Never try to stop the operation of the air conditioner by operate the switch.

Such performance might cause electric shocks or fire hazards.

Do not operate the switch by wet hands.

It might cause electric shocks.

Do not press, stretch, damage, heat or modify the power line.

It might cause electric shocks, overheating, fire hazards, etc.

If the power line wire is damaged or needs to be replaced due to some other reasons, please make sure to have dealer or he authorized maintenance people to do the replacement.

Never use the fuse with incorrect capacity or any other metal wires.

The use of metal or copper wires for fuse might cause operational failures or the hazards.
### Instructions for Removal and Repair

- When removal or repair is needed, please contact the dealer or authorized maintenance & installation people.
- In case of any abnormal occurrences (smell of burning), please stop the operation at once, cut off the power supply and contact the dealer or authorized maintenance people.
[The name of each part and its function]

There are many models, features, and appearance will vary, all figures provide a demonstration to introduce the function.

Indoor Unit

Air filter

Left/right air flow direction adjusting fin

Up/down air flow direction adjusting flap

Air outlet

Air blows out from here. Drain the water dehumidified out of the air in the rear of the unit.

Air inlet

Outdoor Unit

Refrigerant piping connection

Unit operation section

How to open

Push down the air inlet grid and push both sides of air inlet grid at the bottom.

Lightly push both sides of the air inlet grid at the bottom and pull it to this side till a resistance is felt.

How to close

Emergency operation key

This button can be used as an emergency measure to turn on/off unit when remote controller is not available.

Note: Do not open the grid at an angle over 60 degrees. Do not operate the units with too much force.
Note: The indicator may be changed, but it does not affect your operation; please subject to what you purchase.
**[Operation and indication sections of remote controller]**

**OPERATION MODE indicator**
Indicates selected operation mode.

**TEMPERATURE indicator**
Indicates the set temperature. It doesn't indicate temperature when operation mode is AUTO/ON..

**Fan speed indicator**
Indicates the selected air rate.

**TIME indicator**
During TIMER operation: indicator TIMER
During normal operation: indicator PRESENT TIME

**SET TEMPERATURE button**
The two buttons set the room temperature.

**SLEEP button**
This button changes to SLEEP operation.

**ON/OFF button**
This button, when pressed, starts operation and stops when released.

**OUT FLAP button**
This button is used for selection of the air outlet direction. When pressed, changes the direction in the following order:

**OPERATION MODE select button**
This button, when pressed, changes the mode in the following order:

**FAN SPEED button**
This button is used for selecting fan speed.

**IN FLAP button**
This button is used for selection of the inlet air flow direction. Whenever pressed, the in flap will swing in or out.

**TIME SET button**
The two buttons used for setting present time and auto start or auto stop.

**NOTE**
Above figure shows all indications for the purpose of explanation, but practically, only the pertinent. When air conditioner is cooled only model, the HEAT change to FAN.

**Transmission procedure**
When each button on the remote controller is pressed with the remote controller pointing toward the air conditioner unit, signal is sent. When the signal is received correctly, the receiving sound is emitted from the unit.
**[Use of remote controller]**

**AUTO MODE OPERATION PROCEDURE**
Operates by selecting automatically the operation mode (DRY, COOL, or HEAT) depending on the room temperature at starting.
With the remote controller pointing the air conditioner.

1. Press the ON/OFF button.
   When the unit is not at AUTO SELECT mode.

2. Press the MODE button. Set to "AUTO SELECT".
   Each time the button is pressed, the operation mode is changed in sequence: (COOL) → (DRY) → (HEAT) → (FAN).
   When "" is displayed, the air conditioner is automatically controlled at the optimum temperature.

   **TO Stop:** Press the ON/OFF button.

   The operation of the AUTO SELECT mode can be performed by only pressing the ON/OFF button from the next time.

**CAUTION:** restarting the unit must wait 3 minutes

**Temperature adjusting procedure during AUTO SELECT operation**
Adjusts air temperature during AUTO SELECT operation, press "▲" button or "▼" button, adjusts temperature.
Press "▲" once time, the temperature raises about 1°F (or 1°C),
Press "▼" once time, the temperature reduces about 1°F (or 1°C).

**Cool/Heat/Fan/Dry mode Operation Procedure**

- With the remote controller pointing toward the air conditioner.

1. Press the ON/OFF button.

2. Press the MODE select button.
   Select the operation mode: (COOL, DRY, HEAT/FAN, AUTO).

3. Press "▲" or "▼" button.
   Set to your favorite temperature press "▲" or "▼" button.
   COOL: 61°F~90°F (16°C~32°C)
   DRY: 61°F~90°F (16°C~32°C)
   HEAT: 58°F~86°F (14°C~30°C)
   If CONT is selected, room temperature isn't controlled, operation being continuously.

4. Press the FAN SPEED button.
   Set to your favorite air flow rate.

   **To stop:** Press the ON/OFF button.
   Changing procedure of the content of the operation.
   Set to the content.
   The content of the operation can be set or changed even while the air conditioner is off operation.

The defrosting function for the unit is automatic mode instead of 24-hour compulsory defrosting mode.
Air flow direction adjustment procedure

Adjusting up/down air flow direction
Up/down direction can be adjusted by using the OUT F.LAP button on the remote controller. This button, each time pressed, changes the mode in the following sequence:

<table>
<thead>
<tr>
<th>(1)</th>
<th>(2)</th>
<th>(3)</th>
<th>(4)</th>
<th>(5)</th>
</tr>
</thead>
</table>

(1) (2) (3) (4) (5) (AUTO)

Change to the OUT F.LAP mode.

TO change the VANE CONTROL velocity press the FAN SPEED button.
Each time the button is pressed, fan speed is changed in sequence, from [Lo] [Mid] [Hi] [AUTO].

To cool the whole room, use the [Hi] mode, (COOL MODE). If the sound of the air conditioner operating disturbs your sleep, use the SLEEP mode.

Recommended horizontal VANE range.
Use in the [AUTO] position usually.
Use positions (1) or (2) in the COOL or DRY mode and positions (3) or (5) in the HEAT mode when adjusting to your requirements.

NOTE
- In the cooling operation, when the air conditioner is operated with OUT F.LAP blowing down (4) or (5) for 1 hour, the OUT F.LAP direction is automatically set to level to prevent condensed water from dropping.
- Adjust the vertical OUT F.LAP direction using the remote controller. If the horizontal vanes are moved manually, it may cause trouble.
- In heating operation, if the output air temperature is too low or when defrosting is done, the horizontal vane position is set to (1).

Adjusting left/right air flow direction
Horizontal & vertical auto swing.
Adjust the direction by remote controller. Press the IN F.LAP button, the air swinging fins will constantly make the left/right swinging or fixed direction in air delivery.
PRESENT TIME SETTING PROCEDURE

When cells are inserted, the present is automatically set to AM 12:00. EX: Set to AM 10:30

1. Press the CLK button, Unfold the back cover push the clock button with the tip of a bell pen, etc. The time indicator is flickering and can set the present time.

2. Press the HOUR button. (Set to AM 10:)

3. Press the MIN button. (Set to 30)

4. Press the CLK button again, then reattach the back cover

NOTE: The timer is set on the basis of the present time. So set the present time correctly.

SLEEP OPERATION PROCEDURE

Use this mode to reduce operation sound when sleeping, etc.
Press the SLEEP button, the air flow sound from the indoor unit is decreased.
Press the SLEEP button again can release the mode.

NOTE:

1. Use the sleep mode when you are going to bed. If this mode is used in the day, the capacity is reduced since the ambient temperature is too high. (COOL MODE).

2. During the operation of cooling, the room temperature will be raised higher than the setting after the machine begins to operate in the sleeping mode.

3. During the operation of heating mode, the room temperature will be dropped lower than the setting after the machine begins to operate in the sleeping mode.
**How to set the ON timer**

1. Press the AUTO START button to set the on timer mode when the AC is in the standby mode.
   - Each time the button is pressed, the ON timer mode alternates between ON and OFF.

2. Set the time of the timer using the HOUR and MIN buttons.
   - Each time the HOUR button is pressed, the set time is counted up by 1 hour; each time the "MIN" button is pressed, the set time is counted by 10 minutes.

3. To release the ON timer:
   - Press the AUTO START button to release the timer.

**How to set the OFF timer**

1. Press the AUTO STOP button to set the OFF timer mode during operation.
   - Each time the button is pressed, the OFF timer mode alternates between ON and OFF.

2. Set the time of the timer using the HOUR and MIN buttons.
   - Each time the HOUR button is pressed, the set time is counted up by 1 hour; each time the "MIN" button is pressed, the set time is counted by 10 minutes.

3. To release the OFF timer:
   - Press the AUTO STOP button to release the timer.

**Features of Heating Operations**

**Basic principles and performances**

- The machines absorb heat from the outdoor air and transfer it indoors so as to heat the room air. The heating capabilities through this principle of heat pump go up/down with the increase/decrease of the temperatures of the outdoor air.
- It only needs a fairly short time for such hot air circulation system to raise the room temperature.
- When the outdoor air temperature is very low, the system can be used together with other heating devices. But good ventilation should be maintained to ensure safety and prevent accidents.

**Defrosting**

When the outdoor air temperature is very low and humidity is very high, frosting will occur to the heat exchanger of the outdoor unit, which has negative impacts upon the efficiency of the heating performance. In such case, the automatic defrosting function will come into play. The heating operation will be stopped for 5-10 minutes to do the defrosting.

- During the defrosting, the outdoor unit might generate some steam. It is caused by fast defrosting, which is not a performance failure.
- Upon the completion of the defrosting process, the heating operation is resumed.
The air conditioner must be turned off before the maintenance is to be carried out.

**Before the season of operation**

1. Check if there are any blocking materials in the intake and outlet vents of the indoor and outdoor units.
2. Check if the installation stand is corroded or rusty.
3. Check if the machine is properly grounded.
4. Check if the air filter is clean.
5. Connect to the power source.
6. Put batteries in the remote controller.

**During the season of operation**

1. Remove the air filter screen from the unit.
   - Gently press the two lower ends of the grid and open it.
   - Gently pull up the air filter screen and take it out in the direction of your body.
2. Clean the air filter screen.
   - If the screen is very dirty, please use lukewarm water (about 85°F or 30°C) to clean it. Air it dry after the cleaning.
   - Note:
     - Do not use boiling water to clean the screen.
     - Do not allow the screen to dry over a fire.
     - Do not exert too much force in pulling and stretching the screen.
3. Install the air filter screen.
   - To operate the air conditioner without the air filter screen on will cause the interior of the machine to become very dusty which might lead to poor performance or damage to the units.
   - Clean the air conditioner:
     - Use soft and dry cloth to rub the air conditioner, or use a vacuum cleaner to clean it.
     - If the air conditioner is very dirty, use a piece of cloth and soak it with neutral home-use detergent or is the cleaning.

**After the season of operation**

1. Set the temperature at 86°F or 30°C and operate in the fan status for about half a day.
2. Stop the operation of the machine and turn off the power switch.
   - The air conditioner will consume about 5W of electric power after the fan is turned off for the purpose of energy saving and safety. It is advisable to pull the plug out during the non-operational season.
3. Clean and install the air filter screen.
4. Clean the indoor and outdoor units.
5. Take the batteries out from the remote controller.

**Notes:**

If the air filter screen is blocked by dust or dirt, the performance of cooling and heating will be affected, with the operation noise and power consumption increased. Therefore, the air filter screen should be cleaned regularly.
[Treatment at service call]

Please check the following before requesting after-sale service from your dealer.

<table>
<thead>
<tr>
<th>The air conditioner does not operate at all.</th>
<th>Room temperature can’t be controlled. (Too cold or too hot.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Is the power in an outlet?</td>
<td>Is the room temperature cooling too low or too high?</td>
</tr>
<tr>
<td>Is the time set to “ON” position?</td>
<td></td>
</tr>
<tr>
<td>Is there a power failure or a break fuse?</td>
<td></td>
</tr>
</tbody>
</table>

Poor cooling or heating performance...

<table>
<thead>
<tr>
<th>Is the room temperature setting suitable? (suitable “TEMP”)?</th>
<th>Are the air filters clean (Not clogged)?</th>
</tr>
</thead>
<tbody>
<tr>
<td>Is the window (s) and door (s) opened?</td>
<td></td>
</tr>
</tbody>
</table>

Poor cooling performance...

<table>
<thead>
<tr>
<th>Is direct sunlight entering the room?</th>
<th>Is there a heat source in the room?</th>
</tr>
</thead>
<tbody>
<tr>
<td>Is there too many people in the room?</td>
<td></td>
</tr>
</tbody>
</table>

**Cases requiring immediate contact with the distributor**

Pull out the power plug immediately and inform to your distributor in the following situations:

- **Fuse or breaker often breaks off**
  - Fuse often breaks off

- **Malfunction is observed TV, radio or other devices.**

- **Switch does not actuate surely**

- **Abnormal noise is heard during operation**

- **When faulty operation movement is observed when the RLN button is pressed, even after restarting the operation after 3 minutes, faulty movement does not disappear.**
  - 3Minutes go by, but why
**[We hope you will know the following when using the unit]**

<table>
<thead>
<tr>
<th>The unit cannot be restarted just after shut down. (RUN lamp is illuminating)</th>
<th>Restart is stopped for 3 minutes after shut down to protect the unit.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Not operate</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Three-minute protection timer incorporated in the microcomputer actsuates automatically.</strong></td>
<td><strong>Except that power is connected, this function does not actuate.</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Air is not blown out at starting of heating operation.</th>
<th>Air blow is stopped to prevent blowing out of cold air until the indoor heat exchanger is warmed. (2 to 5 min)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HOT KEEP</strong></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Air is not blown out for 6 to 12 min. at heating operation.</th>
<th>When outdoor temperature is low and humidity is high, the unit sometimes performs defrosting automatically. Please wait. During defrosting, water or steam are raising from the outdoor unit.</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Air is not blown out at DRY operation.</th>
<th>Indoor fan is sometimes stopped to prevent vapor of demistified moisture and save energy.</th>
</tr>
</thead>
</table>

| Mist is blown out at COOL operation. | This phenomenon sometimes occurs when the temperature and humidity of the room are very high, but it will disappear with the lowering of the temperature and humidity. |
| Odor is sent out. | Air blown out during operation may smell. This is the smell of tobacco or cosmetics stuck to the unit. |

<table>
<thead>
<tr>
<th>Noise is heard cracking sound.</th>
<th>This is caused by the refrigerant that is circulating inside the unit.</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Noise is heard cracking sound. After a power stoppage or after disconnecting the power supply plug.</th>
<th>This is caused by heat expansion or contraction of plastics.</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Operation cannot be restarted even if the power is recovered.</th>
<th>The memory circuit of the microcomputer is cleared. Operate the remote controller again to restart the operation.</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Remote control signals are not received.</th>
<th>Remote control signals may not be received when signal receiver on the air conditioner body is exposed to direct sunlight or strong lighting. In that case, interrupt the sunlight or darken the lighting.</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Moisture may form on the air outlet grilles.</th>
<th>If the unit is operated for a long period of time with the high humidity, moisture may form on the air outlet grilles and drip down.</th>
</tr>
</thead>
</table>
**Installation of electric components**

**Points of attention**
- HACR type breaker should be utilized along with proper installation;
- Make sure of the applicable voltage and cables or wires for the specific model to be used, before doing the connections;
- Read the prompts at the terminal board for wiring. Make sure the wiring is done correctly;
- Pay attention to the poles of the signal terminal and connect the terminals to match the identification numbers.
- When the wiring connections are wrong, the compressor will not work.
- The connecting wires are not supplied.
- The provision for connection of one of the wiring systems that in accordance with the National Electric Code shall be had. ANSI/NFPA 70-1990 would be acceptable for it.
- The connecting wires specification is 14 AWG, VW-1 (or TH-W), copper core and 105°C (or 221°F). Their set screw diameter is 4 mm. The power source is 240V, 60Hz and 1 phase. Minimum circuit amperage of the wiring systems is 20A.

**Connection of wires for outdoor unit and indoor unit**

![Connection diagram]

**Note:**
- The environment conditions must be taken into consideration when the connections of power cable are made (such as the ambient temperature, direct exposure to heat/direct exposure to sunlight);
- The specifications for the power cable refer to the minimum values of the metal core wires. Taking into consideration the voltage losses, the core wire of power cable must be one size larger than the specifications;
- The grounding wire must be connected to the indoor units and outdoor units;
- The laying of power cables must be done by qualified electricians and comply with the regulations of the local power supply authorities and with the standards of the electric appliances;

**Caution:**
If you purchase the cooling and heating model, you should connect the indoor wire connector with outdoor probe wire connector for defrosting, see below figure:

![Connector diagram]